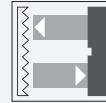


## Retroreflective sensor

### ML100-55-8096/103/115b/154 SET



- No controls
- Miniature design
- Clearly visible LEDs for Power ON, switching state and weak signal indication
- Very bright, highly visible light spot
- Full metal thread mounting
- Not sensitive to ambient light
- Sensor pre-assembled with metal bracket and clamping cylinder

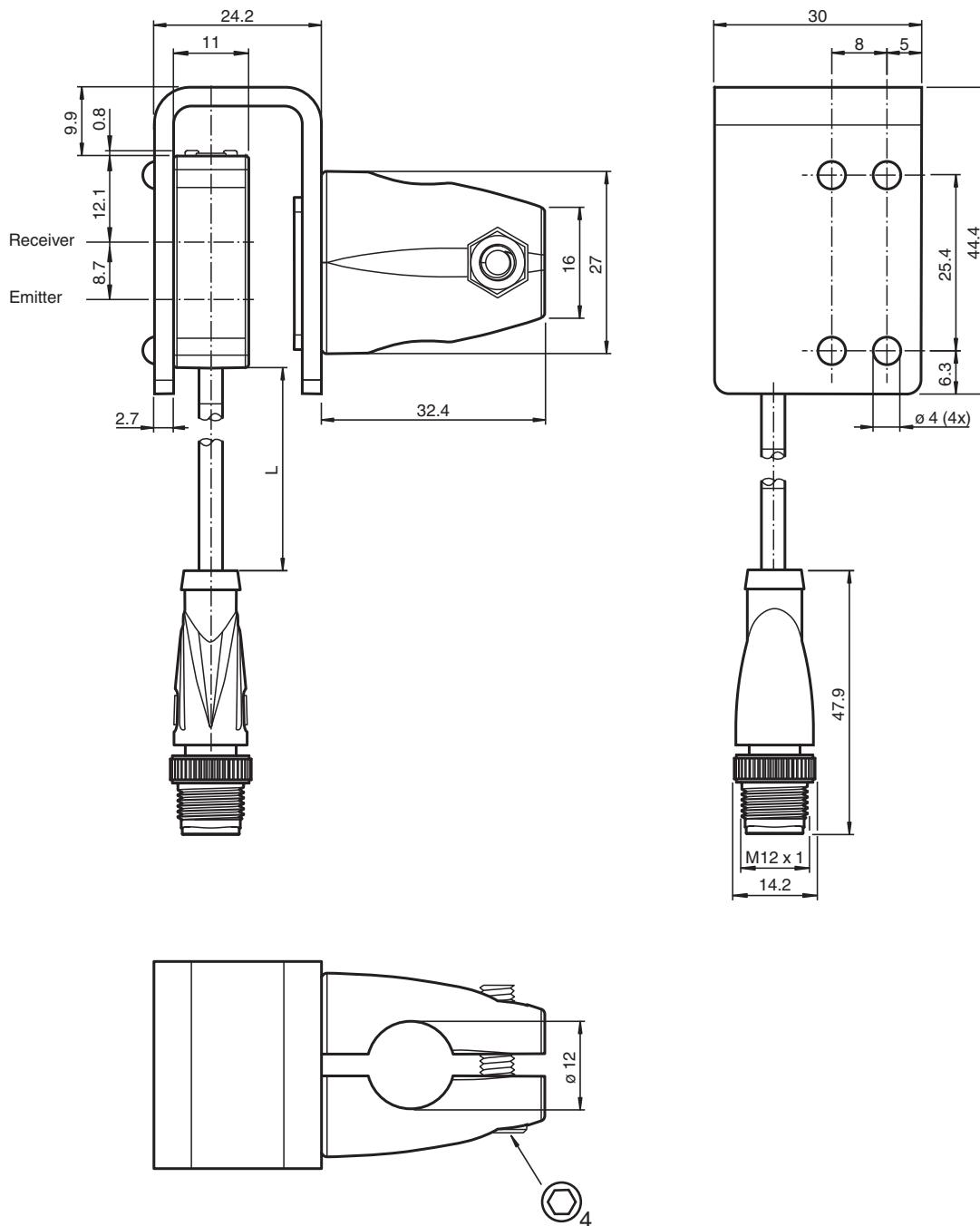
Retroreflective sensor with polarization filter, plastic housing, 5 m detection range, red light, light on, DC version, PNP output, no controls, fixed cable with M12 plug



#### Function

The optical sensors of this series are suitable for both standard and demanding applications. The series features a miniature housing design, two M3 metal-threaded mounting holes and a highly visible LED status indicator. Each device is equipped with a sensitivity adjuster and a light-on/dark-on changeover switch for increased flexibility. A wide variety of versions are available in both infrared light and red light with PowerBeam for easy alignment. Special versions with BlueBeam are suitable for challenging applications like those in the solar and battery industries.

## Dimensions



## Technical Data

## General specifications

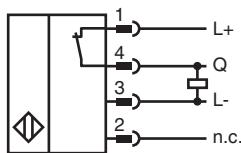
Effective detection range	0 ... 5 m
Reflector distance	0.02 ... 5 m
Threshold detection range	7 m
Reference target	H50 reflector
Light source	LED
Light type	modulated visible red light
Polarization filter	yes

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

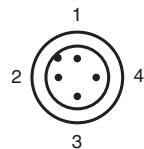
## Technical Data

Diameter of the light spot		approx. 500 mm at a distance of 7 m
Opening angle		approx. 4 °
Optical face		frontal
Ambient light limit		EN 60947-5-2
Accessories provided		Stainless steel bracket with 2 x M3 x 12 phillips-slotted SEM pan head machine screws with flat washer and spring washer , Stainless steel A2 , passivated Clamping cylinder, zinc die-cast (factory pre-assembled)
<b>Functional safety related parameters</b>		
MTTF <sub>d</sub>		860 a
Mission Time (T <sub>M</sub> )		20 a
Diagnostic Coverage (DC)		0 %
<b>Indicators/operating means</b>		
Operation indicator		LED green: power on
Function indicator		LED yellow: lights up when receiving the light beam ; flashes when falling short of the operating reserve; OFF when light beam is interrupted
<b>Electrical specifications</b>		
Operating voltage	U <sub>B</sub>	10 ... 30 V DC
Ripple		max. 10 %
No-load supply current	I <sub>0</sub>	< 20 mA
<b>Output</b>		
Switching type		light-on
Signal output		1 PNP output, short-circuit protected, reverse polarity protected, open collector
Switching voltage		max. 30 V DC
Switching current		max. 100 mA , resistive load
Voltage drop	U <sub>d</sub>	≤ 1.5 V DC
Switching frequency	f	1000 Hz
Response time		0.5 ms
<b>Conformity</b>		
Product standard		EN 60947-5-2
<b>Approvals and certificates</b>		
UL approval		cULus Listed, Class 2 Power Source or listed Power Supply with a limited voltage output with (maybe integrated) fuse (max. 3.3 A according UL248), Type 1 enclosure
CCC approval		CCC approval / marking not required for products rated ≤36 V
<b>Ambient conditions</b>		
Ambient temperature		-30 ... 60 °C (-22 ... 140 °F)
Storage temperature		-40 ... 70 °C (-40 ... 158 °F)
<b>Mechanical specifications</b>		
Degree of protection		IP67
Connection		fixed cable with 4-pin, M12 x 1 connector
Material		
Housing		PC (Polycarbonate)
Optical face		PMMA
Cable		
Length	L	300 mm
Mass		approx. 20 g
Tightening torque, fastening screws		0.6 Nm
Dimensions		
Height		31 mm
Width		11 mm
Depth		20 mm

## Connection



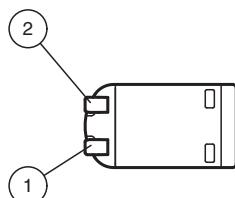
## Connection Assignment



Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)

## Indication



1	Signal display	yellow
2	Operating display	green

## Mounting

### Mounting

The sensors can be mounted directly via through-holes or by using a mounting bracket or a clamp component. Mounting brackets and clamp components are available as accessories.

Ensure that the surface is flat to avoid housing distortion during mounting and fixing.

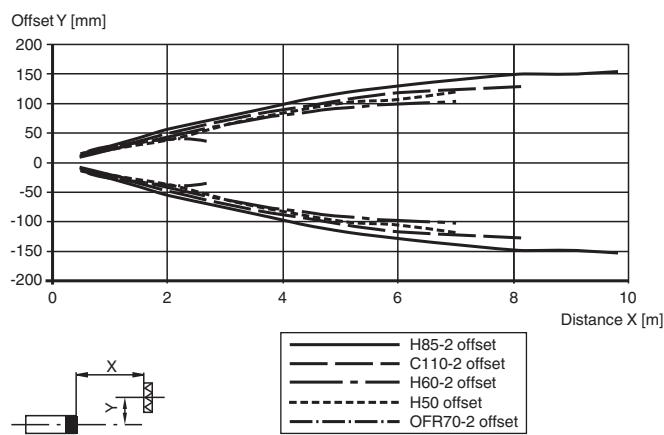
Secure nut and bolt with spring washers to prevent misalignment of the sensor.

**Adjusting the Sensor:** Apply the operating voltage to the sensor. The power indicator lights green.

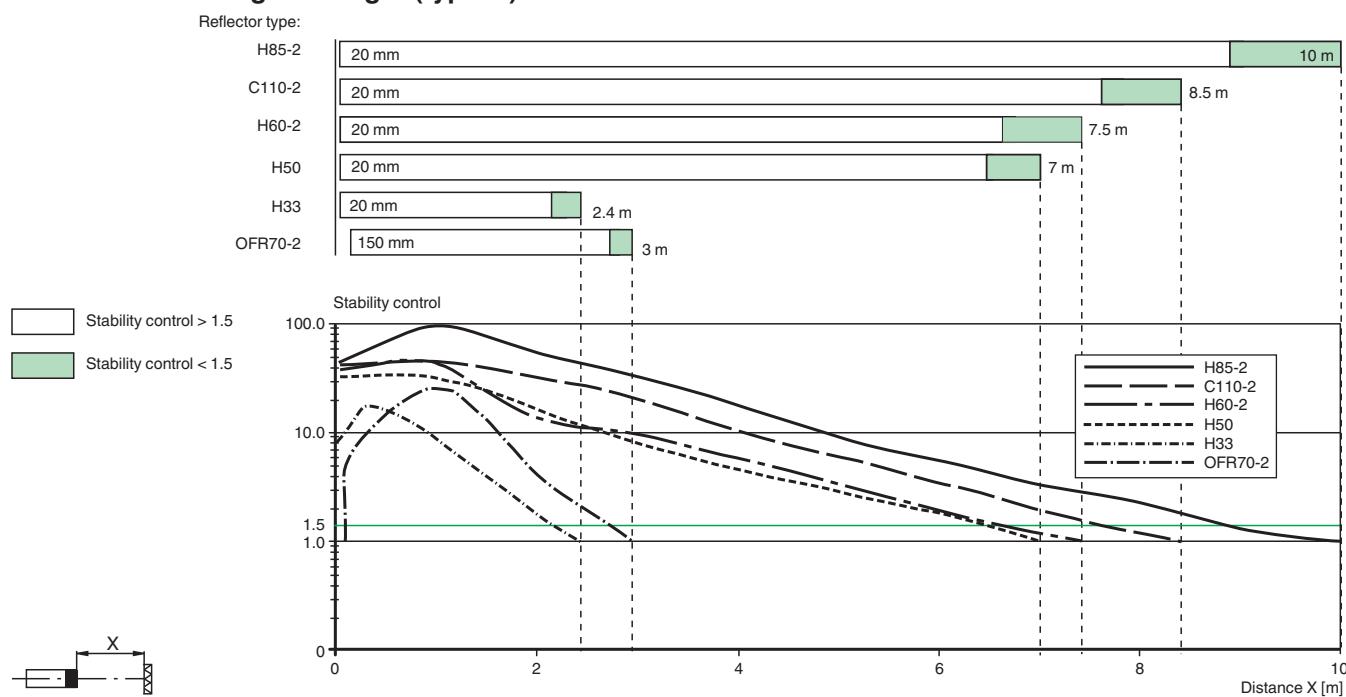
Mount a suitable reflector opposite the retroreflective sensor. Align the sensor (without object) roughly with the reflector. Then adjust the sensor to the reflector by tilting it horizontally and vertically until the yellow signal indicator is permanently lights up. If the alignment is inaccurate, the yellow signal indicator flashes.

## Characteristic Curve

### Characteristic response curve



### Relative received light strength (typical)



## System Description

### System Description

The retro-reflective sensor contains both an emitter and a receiver in a single housing. A reflector reflects the light from emitter back to the receiver. If an object interrupts the light beam, the switching function is initiated.

## Commissioning

### Commissioning

**Check Object Detection:** Check as follows if the sensor detects objects as intended.

Position the object in the beam path of the sensor.

Once the object is detected, the yellow signal indicator goes out. As soon as the object leaves the beam path of the sensor, the yellow signal indicator permanently lights up again.

## Kit component

	<b>ML100-55-25-103-115b-1-54</b> Retroreflective sensor with polarization filter, plastic housing, 5 m detection range, red light, light on, DC version, PNP output, no controls, fixed cable with M12 plug
	<b>MOUNT O030/024/044/V</b> Mounting aid for ML100 series, mounting bracket

## Maintenance

### Maintenance

**Cleaning:** If reception deteriorates, e. g. due to dirt, the yellow signal indicator of the receiver flashes. Clean the optical interfaces of the sensor (e. g. lenses) at regular intervals.

**Servicing:** Check the mounting screw connections and the electrical plug connections regularly.